This specification defines the product requirements for the 45 degree beamsplitters (50T-50R, 60T-40R, and 70T-30R) produced in MAC. These beamsplitters are designed to include a 45 degree HEA on the back side.

REFERENCE DOCUMENTS
The following documents form a part of this specification to the extent specified herein:
MIL-C-675C Coating of Glass Optical Elements (Antireflection)
MIL-C-14806A Coating, Reflection Reducing for Instrument Cover Glasses and Lighting Wedges.

PERFORMANCE/OPERATING CHARACTERISTICS REQUIRED

Spectral
The overall reflectance specification for the beamsplitters measured at 45 degrees with the beamsplitter side as the front surface will be as follows:

<table>
<thead>
<tr>
<th>Product</th>
<th>Reflectance</th>
<th>Tolerance</th>
<th>Wavelength Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>50T-50R</td>
<td>50%</td>
<td>+3%, -7%</td>
<td>425 nm - 650 nm</td>
</tr>
<tr>
<td>60T-40R</td>
<td>40%</td>
<td>+3%, -7%</td>
<td>425 nm - 675 nm</td>
</tr>
<tr>
<td>70T-30R</td>
<td>30%</td>
<td>+3%, -7%</td>
<td>425 nm - 675 nm</td>
</tr>
</tbody>
</table>

The typical overall transmission of the beamsplitters measured at 45 degrees with the beamsplitter side as the front surface will be as follows:

<table>
<thead>
<tr>
<th>Product</th>
<th>Transmission</th>
</tr>
</thead>
<tbody>
<tr>
<td>50T-50R</td>
<td>46%</td>
</tr>
<tr>
<td>60T-30R</td>
<td>50%</td>
</tr>
<tr>
<td>70T-30R</td>
<td>66%</td>
</tr>
</tbody>
</table>

Transmission values can change depending on the reflection, coating absorption, and glass thickness.

Nominal spectral performance of the three beamsplitters is shown below:
Coating Environmental and Durability Requirements

Adhesion
The coating shall show no evidence of damage after "snap tape" test by which Scotch brand #058 cellulose tape is pressed firmly against the coated surface and removed quickly with a snap of the wrist as referenced in paragraph 4.5.12 of MIL-C-675C.

Abrasition Resistance
The coating shall show no damage after a 500 rub abrasion test with a cheesecloth pad approximately 3/8 inch in diameter and ½ inch thick with a bearing force of one pound according to paragraph 4.5.11 of MIL-C-675C.

Humidity Resistance
The coating shall be subjected to continuous exposure for 24 hours in an atmosphere of 20% degrees F. ± 4 degrees and 98% ± 2% relative humidity without evidence of deterioration as referenced in paragraph 4.5.8 of MIL-C-675C.

Solubility (verified periodically)
The coating shall show no evidence of deterioration after being immersed for 24 hours in water containing six ounces of Sodium Chloride per gallon as referenced in paragraph 4.5.7 of MIL-C-675C.

Temperature Resistance (verified periodically)
The coating shall show no evidence of deterioration after being exposed to an ambient temperature of -65 degrees F. and +160 degrees F. for a period of four hours at each specified temperature as referenced in paragraph 3.11.3 of MIL-C-14806A.

Surface Quality

Inspection Conditions and Area
The parts will be inspected by transmission and reflection at a distance of approximately 12 inches against a flat black background using fluorescent lighting adjusted to 85 ±20 foot-candles.

Transmission Inspection
Inspect the parts in front of the flat black background at a normal angle and inspect the glass by transmission.

Circular Defects (such as digs, pinholes or spot stains) (L + W)/2

| >= 0.024" | None Allowed |
| 0.010" - 0.024" | Maximum per 4" Circle Area, 6 per Panel |
| < 0.010" | Disregard |

Linear Defects (such as scratches and line marks) [Widest Area]

| >= 0.005" | None Allowed |
| 0.0015" - 0.003" | Maximum Single Length 1.0" |
| < 0.0015" | Disregard |

Stain (such as color shifts or surface irregularities)
The surface shall be free from distinct and objectionable color or stain. Heavy or distinct stains visible under transmission inspection are not allowed. Light stains visible only under reflection inspection conditions are acceptable. Stains that do not exceed the circular or linear defect criteria are allowed.

Edge Chips
Intrusion of edge chips shall not be greater than 0.125". Depth of edge chips shall not be greater than half the glass thickness. Accumulated length shall not be greater than 0.5" over any 10" length and the maximum length of a single chip shall be less than 0.5".

Fractures (visible to the unaided eye)
None Allowed.

Stocksheets

This coating is available on a variety of glass sheet sizes and thicknesses or can be purchased to specific sizes. Maximum sheet size is 40" x 70".

Quality Assurance Provisions

Each part is certified to meet the requirements of this specification.

Preparation for Delivery

Finished parts shall be clean and packaged in a manner to ensure protection against breakage or damage during reasonable handling and transportation.

Cleaning

Customer Cleaning of Coated Surfaces
Dusting with a dry, soft, clean cloth is sufficient. Heavier contaminates may be removed with:

- Detergent and water - Joy, Sparkle, Alconox, Liquinox
- Window cleaner - Windex, Glass X